

NOTES

- 1. ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) UNLESS OTHERWISE SHOWN.
- THE ANCHOR RODS AND RACEWAYS SHALL BE PROPERLY SECURED IN PLACE BEFORE THE CONCRETE IN PLACED.
- 3. THE FOUNDATION SHALL NOT PROTRIDE MORE THAN 100MM (4 IN.) ABOVE THE FINISHED GRADE WITHIN A 60 IN. (1.5 m) CHORD ACROSS THE FOUNDATION, WITH ANCHOR RODS INCLUDED, IN ACCORDANCE WITH ASSHTO GUIDELINES, IF THE FOUNDATION FIRST, INCLUDING ANCHOR RODS, EXTENDS BEYOND THESE SPECIFIED LIMITS, THE FOUNDATION SHALL SE REPLACED AT THE CONTRACTOR'S EXPENSE, SEE FOUNDATION EXTENSION DETAIL.
- 4. THE HOLE FOR THE FOLNDATION SHALL BE MADE BY DRILLING WITH AN AUGER, OF THE SAME DIAMETER AS THE FOUNDATION. IF SOIL CONDITIONS REQUIRE THE USE OF A LINER TO FORM THE HOLE, THE LINER SHALL BE WITHDRAWN AS THE CONCRETE IS DEPOSITED.
- THE TOP OF THE FOUNDATION SHALL BE CONSTRUCTED LEVEL, A LINER OR FORM SHALL BE USED TO PRODUCE A UNIFORM SMOOTH SIDE TO THE TOP OF THE FOUNDATION. FOUNDATION TOP SHALL BE CHAMFERED 34-IN. (20 mm).
- THE CONCRETE SHALL BE CLASS SI, CONCRETE SHALL CURE ACCORDING TO ARTICLE 1020.13 BEFORE LIGHT POLES ARE INSTALLED.
- 7. THE ANCHOR ROD SHALL BE A HOOK ROD TYPE, COLD BENDING OF THE ANCHOR ROD WILL NOT BE ALLOWED, THE RADIUS OF THE HOOK BEND SHALL NOT BE LESS THAN 4 TIMES THE HOMINAL DIAMETER OF THE ANCHOR ROD. A TACK WELDED ANCHOR ROD MAY BE SUBSTITUTED WITH THE APPROVAL OF THE PROGNER.
- THE ANCHOR RODS SHALL BE ACCORDING TO ASTM F1554 GRADE 725 (GRADE 105), NUTS SHALL BE HEXAGON NUTS ACCORDING TO ASTM A 194 2H OR ASTM A 563 DH. AND WASHERS SHALL BE ACCORDING TO ASTM F 436.
- 9, ANCHOR RODS, NUTS AND WASHERS SHALL BE COMPLETELY GALVANIZED BY EITHER THE HOT-DIPPED PROCESS CONFORMING WITH AASHTO M 232, THE MECHANICAL PLATING METHOD CONFORMING TO AASHTO M 288, CLASS 50 WITH A MAXIMUM COATING THICKNESS OF 190 UMMG MULS) OR THE ELECTROLYTIC PROCESS ACCORDING TO ASTM F 1135.
- THE ANCHOR ROOS SHALL BE THREADED A MINIMUM OF 6 INCHES (150 mm) WITH A MINIMUM OF 3 INCHES (75 mm) OF THREADED ANCHOR ROO EMBEDDED IN THE FOUNDATION.
- ANCHOR RODS SHALL PROJECT 2¾4" (69.9 mm) ABOVE THE TOP OF THE FOUNDATION. IF BREAKAWAY COUPLINGS ARE SPECIFIED, THE CONTRACTOR SHALL CAREFULLY COORDINATE THE ANCHOR ROD PROJECTION WITH THE INSTALLATION REQUIREMENTS OF THE BREAKAWAY COUPLINGS.
- THE CONTRACTOR SHALL USE A *3 SPERAL AT 6" (152.4 mm) PITCH OR MAY SUBSTITUTE *3 TIES AT 12" (304.8 mm) O.C. WITH THE APPROVAL OF THE ENGINEER.
- THE CABLE TRENCHES AND FOUNDATION SHALL BE BACK FILLED AND COMPACTED AS SPECIFIED BEFORE THE LIGHT POLE IS ERECTED.
- 14. THE RACEWAYS SHALL PROJECT 1" (25,4 mm) ABOVE THE TOP OF THE FOUNDATION.

STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION

SCALE: